

# **BH-60 Fixed Gas Detector Operation Manual**

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## 1. Brief description

BH-60 fixed gas detector adopts advanced catalytic gas sensor or electrochemical sensor, which can translate the gas concentration in the air to the digital signal output. The detector working with gas controller can be used to detect gas in refinery, chemical plant, LPG station, boiler room, painting plant and other places with gas exists.

## 2. Specifications

1. Gas Detected: Ex, O<sub>2</sub>, CO, H<sub>2</sub>S, CH<sub>4</sub>, NH<sub>3</sub>, CL<sub>2</sub>, HCL, H<sub>2</sub>, NO, NO<sub>2</sub>, NOX, CH<sub>2</sub>O, O<sub>3</sub>, CO<sub>2</sub>, SO<sub>2</sub>, ETO, PH<sub>3</sub>, HCN, N<sub>2</sub>, HF
2. Detection principle: catalytic or electrochemical or PID's or infrared principles
3. Sampling Method: wall, pipeline, flow-through (with the monitoring of the environment-related)
4. Resolution: 1%LEL, 0.1ppm, 1ppm
5. Precision < 5% FS
6. Output signal: 4-20MA ,0-5V, RS485, relays, wireless digital (optional)
7. Response Time: ≤ 30S Recovery Time Recovery Time ≤ 10S
8. Repeatability: ≤ ± 1% linearity error Linearity error ≤ ± 1%
9. Zero shift: ≤ ± 1% (FS / year) Display Technology Display high brightness LED display
10. Connection mode: G1 / 2 male proof hose pipe thread size Thread size M45 \* 2mm
11. working temperature: -10℃-40℃
12. Explosion-Proof Ex d II CT6, Degree of protection IP65
13. working voltage: DC 24V
14. Dimensions: 193×140×93mm

## 3. Technical Information

3.1 Detection principle: The system provides 24V standard DC voltage to the

external detector, collecting standard (4-20) mA input signal to analyze and complete the digital display and alarm operation.

3.2 Suitable for: this fixed gas detector can be connected with control panel, alarm information would be display in the control panel by uploading 485 or currency signal. Gas technical parameter settings shows as in table 1. (For reference only, users can set parameters according to specific conditions.)

Table 1

Gas	Range	Resolution	Alarm point
CH4	0-100%LEL	1%LEL	25%LEL
C3H8	0-100%LEL	1%LEL	25%LEL
C2H2	0-100%LEL	1%LEL	25%LEL
CO	0-1000ppm	1ppm	50ppm
H2S	0-100ppm	1ppm	10ppm
H2	0-1000ppm	1ppm	35ppm
SO2	0-20ppm	1ppm	5ppm
NH3	0-100ppm	1ppm	35ppm
NO	0-250ppm	1ppm	35ppm
NO2	0-20ppm	1ppm	10ppm
CL2	0-20ppm	1ppm	2ppm
O3	0-20ppm	1ppm	2ppm
ETO	0-20ppm	1ppm	10ppm
CO2	0-5000ppm	1ppm	1000ppm
HCN	0-50ppm	1ppm	10ppm
O2	0-30%vol	0.1%vol	low 18%vol high 23%vol

**Note: other gases not be listed, please contact with supplier.**

## 4. System usage

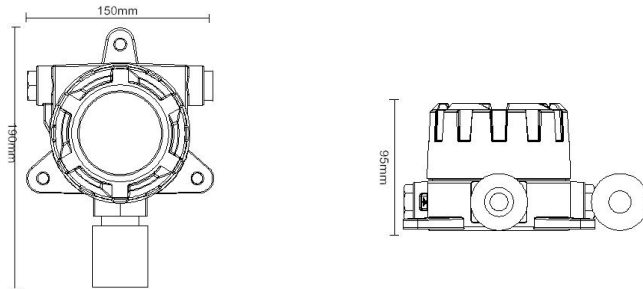


Fig 1. appearance

The detector's appearance shows as the above in Fig1., there are installing holes behind the device. Users only need to connect relative equipment at the corresponding port according to the operation manual, after DC 24V connected, it will work properly.

## 5. System wiring instruction

### 5.1 Internal wiring

The internal wiring of BH-60 has already been linked to the connecting terminal, user only need to connect wire to the terminal. User can see three connecting terminals after opening the shell. Shown as Fig 2:

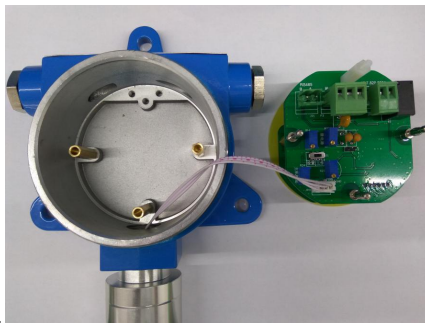


Fig 2.

2 wire terminals on the right are relay out-put connection, normally on open status;

3 wire terminals in the middle are detector signal power terminals; two terminals on the left are 485 communication terminals.

## 5.2 user internal wiring

### 5.2.1 Relay interface:

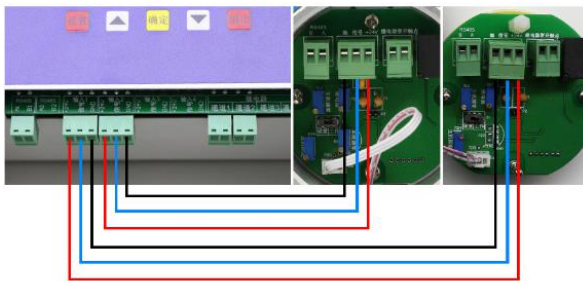
This connection is a out-put interface without power supply, which can be considered as a switch to control the device needed when using.

### 5.2.2 485 terminal:

Notice that AB can not be connected oppositely.

### 5.2.3 Signal power terminal:

Three terminals are: right—24V +, middle—signal, left—24V - (GND)



## 6 Installation and Connection

### 6.1 Installation position

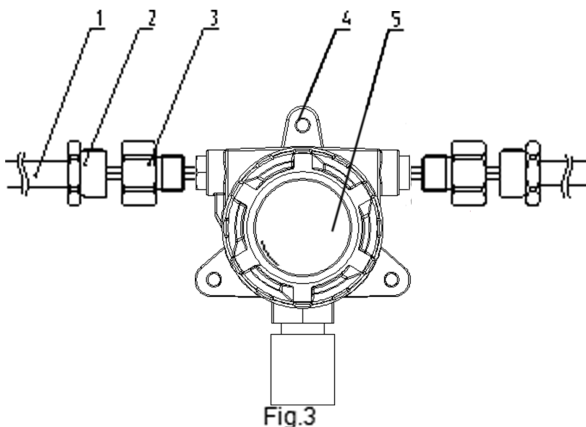
According to the gas specific gravity and wind direction, fix the detector 1m within the leakage, so that the detector can response quickly. Otherwise, in some point of the leakage place gas is beyond the level, while the gas in the installation place is not.

Fix the detector 30cm higher than the installation place with the sensor head downwards.

## 6.2 Installation Manner

Please choose the places without corrosive gas, lampblack, duct and avoid waterlogging etc in the detection field. Please refer the suitable installation method as follows:

**Method 1.** If there are transverse or vertical siphon with G1/2 Screw thread in installed places, please connect the two terminals of the detector (Like the “Line in and out hole” with) with the transferring tie-ins (“3” in Fig. 3), then connect and screw down the pipe screw thread nut, as “2” in Fig.3, then fix it up.



1	Installation pipe	4	Fixation hole
2	pipe screw thread nut	5	Gas Detector
3	transferring tie-ins		

**Method(Wall-hung method):**If the user need to install the detector on the wall, please choose an appropriate metope according to the transmitter structure dimension in Fig 1, then fix the transmitter using three pieces of M6×70 bulge bolts to fix the detector in the corresponding installed orifice(As shown “3” in the Fig.3 and Fig. 4). Then choose transferring tie-in in the need

of the customer, as shown in Fig.3; if not, as shown in Fig.4, fit it up and it's ok.

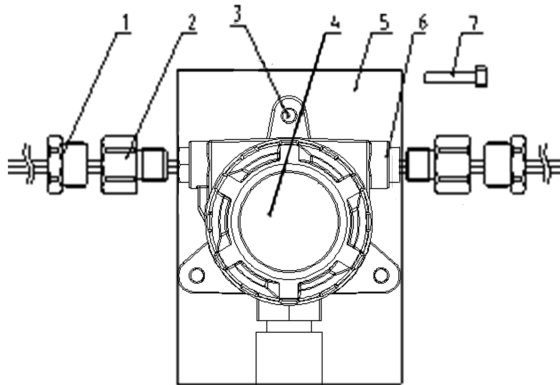


Fig. 4 Wall-hung method 1

## 7. System function operating instruction(For LED display type)

### 7.1 Control panel instruction

The control panel shown as picture below, is consist of display window、status indicator lamp, first & second alarm light、 and four buttons---- “ up ” “ down ” “ set ” “ ok ” . Please refer to user operating instructions for details.



In normal status, the indicating light flashes, signal measuring gas value shows in the display window, normal indicating light keep on; when it gives out alarm, first or second alarm light will be turned on, and relay will be closed.

## 7.2 User operating instruction

### 7.2.1 operation steps

Turn on the device, user can see values displayed in the window.

Parameter settings:

Step 1: press “set” button, it will display “PSD”, then display “0000” as below:

PSD

0000

Step 2: input password (user password is “1234”). “up” and “down” button can select numbers from 1 to 9. Then press “set” button to choose next number you need to set, press “up” or “down” button to select numbers from 1 to 9 again.

Step 3: press OK button, it will display “good” if password correct, then enter into channel selection. It will display “bad” if password wrong, and exit to password input.

good

bad



Step 4: press “OK” button to enter into function menu after selected channel, it will display “F-01”, select function from “ F-01” to “F-09” by pressing “up” “down” button. please check table 2 for detailed functions. For example, select “F-03” and then press “OK” button to enter into range setting, user can set maximum range. After setting, press “OK” button and it will display “F-03”, if you want to continue to set different functions, just do as the above steps. Or press “ESC” to get back to channel selection, and then press “ESC” button again to exit from settings completely.

F - 0 1

function instruction shown as table 2:

Table 2

Key	Function
F-01	485 address
F-02	Gas type
F-03	Range setting
F-04	Precision set
F-05	Unit set
F-06	First alarm
F-07	Second alarm
F-08	Gas zero
F-09	Gas calibration

7.2.2 Function level diagram as shown in fig 5:

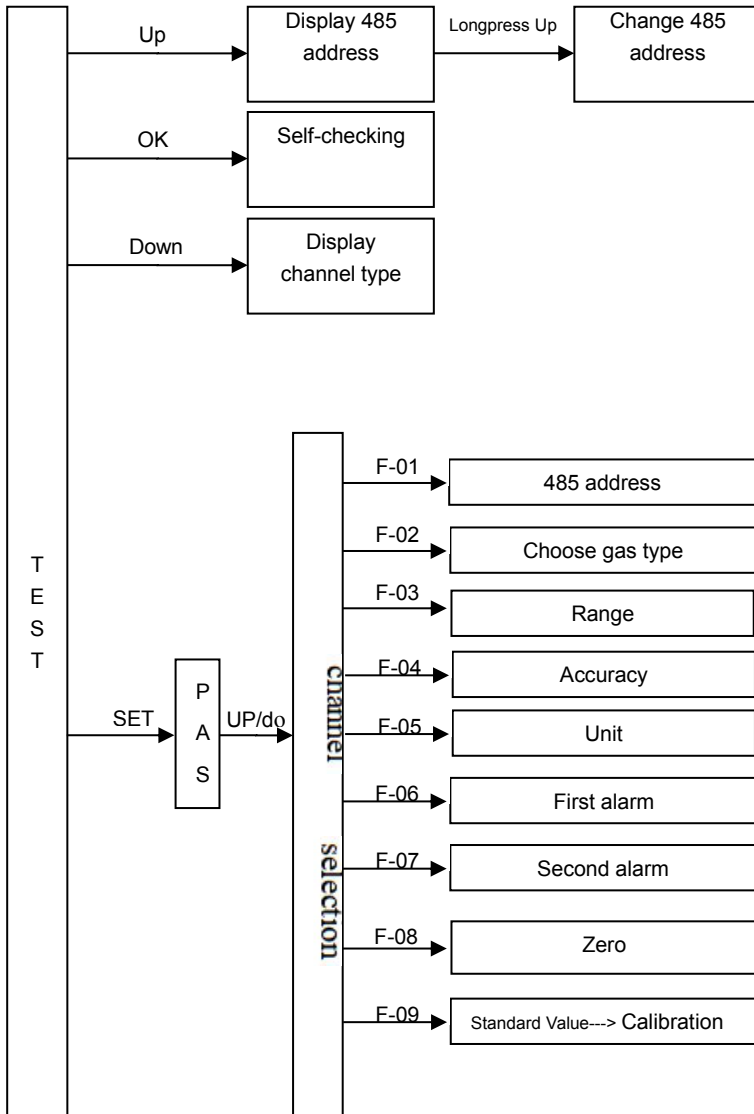


Fig 5.

## 7.2.3 detailed function instruction

**Function setting**

Common function settings are mainly: first alarm, second alarm, 485 address, 4-20mA/485 channel selection, time, etc.

Infrequently used function settings are mainly factory settings, such as gas type, gas zero and gas calibration, which would influence the accuracy of gas detection, so user must operate carefully, in case device not working properly.

**F-01 485 address settings**

485 address of each channel is fixed, the first channel is 01, the second channel is 02, the third is 03 and the fourth is 04.

The address of the main engine after being connected to MODBUS bus system as slave can be set.

Changing 485 address by pressing “up” or “down” button, the address starts from 1, and 99 is the maximum.

A - 1
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**F-02 gas type (factory settings)**

By pressing “up” or “down” button to change the value, gas type selection please refer to table 3:

C - 1 8
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C - 0
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type	gas	type	gas
C- 0	EX	C-10	HCN

C- 1	CO	C-11	HCL
C- 2	O2	C-12	PH3
C- 3	H2S	C-13	O3
C- 4	SO2	C-14	CLO2
C- 5	NO	C-15	C2H4O
C- 6	NO2	C-16	CH4
C- 7	CL2	C-17	Spare gas
C- 8	NH3	C-18	Spare gas
C- 9	H2		

Table 3 gas type instruction

### F-03 range setting

By pressing “up” or “down” button to change values; by pressing “SET” button to move cursor. By pressing “OK” button to save setting.

### F-04 Precision setting

By pressing “up” or “down” button to change values, 1. is an integer, 0.1 is one decimal point, 0.01 is two decimal point.

1
0.1
0.01

Range, first alarm and second alarm must be reset after changing precision.

### F-05 Unit setting

By pressing “up” or “down” button to change unit types, U-01 is ppm ,

U-02os %vol, U-03 is %LEL.

U - 01
U - 02
U - 03

### **F-06 first alarm value**

By pressing “up” or “down” button to change values. By pressing “SET” button to move cursor. By pressing “OK” button to save setting. If gas is o2, first alarm value is the lower limit alarm.

### **F-07 second alarm value**

By pressing “up” or “down” button to change values. By pressing “SET” button to move cursor. By pressing “OK” button to save setting.

### **F-08 gas zero**

The difference between Gas zero testing interface and testing interface is that the decimal point in gas zero testing interface keeps flashing.

Press “OK” button to finish the gas zero adjustment when gas zero environment meet its standard. And the interface will enter into testing interface automatically. (the decimal point will not flash any more.)

### **F-09 Gas calibration**

When enter into the calibration interface, it will remind user to input calibration value first. By press“OK” button to move the cursor. By pressing “up” or “down” button to change input values. After pressing “OK” button, it will indicate good, and then user will come into the calibration interface. the decimal point keeps flashing. The difference between Gas zero testing

interface and testing interface is that the decimal point in gas zero testing interface keeps flashing.

Press “OK” button to finish the gas calibration.

## Other functions

Common functions mainly are: quick review of device address, self-testing, alarm record, time, etc.

### Under testing interface:

Pressing “up” button to get a quick review of the device’s 485Modbus address.

Pressing “OK” button, all indicating light of the system are turned on, digital tube all on, relay close, both sound and light alarm on under alarm status. System will return normal status after 5 seconds.

Pressing “down” button, system will display the present gas type of each channel.

## 7.3 Notice for user operation

During the process of parameter settings, if user do not press any button for 30 seconds, system will exit parameter settings and get back to testing mode.

When over range occurs, system will display E-01.

E - 01

## 8. Troubleshooting guide

Fault description	Reason	Settlement
No response for detection gas	Sensor broken	Change sensor
	Circuit fault	Factory maintain

Abnormal connection with Controller	Wire connection Fault	Check the wire connection
	Circuit Fault	Factory maintain

## 9. Notices

9.1 Avoid using in corrosive gas, lampblack, dust and water logging places, avoid strong shock.

9.2 Avoid fast flowing gas passed the sensor directly, otherwise it would effect the testing result;

9.3 Do not using the transmitter in high gas concentration much higher than its detection range, or it would loss the sensor life;

9.4 If the detection gas such as mixed combustible gas, liquid steam etc which is different with calibration gas, there would be certain error between testing results and actually gas concentration.

9.5 In order to keep the detector accuracy, it's better to make calibrate every half a year;

9.6 The sensors life combustible gas is more than 3 years, and electrochemical sensor is two years.

9.7 Connect the cable according to the Ex request. The end of the cable need to be treated properly and should be connected to Ex junction box or equipment. When the detector doesn't need to work with the controller, the block is not allowed to take off the cable entrance and the block have to be kept in the cable entrance closed with the seal ring.

9.8 The detector should be connected to the terra.

9.9 Don't open the cover when the power is on.

9.10 Pay attention to not break the Ex surface.

9.11 The seal ring should be changed when it is aged.

When the infrared remote controller is not used, please take the battery out, so as to prolong the life of the battery and to avoid influence by leakage.

## Declaration

To keep continued product improvement, we reserve the right to change design features without prior notice

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